

74 / PR 75

SPECIFICATION

CARD CONNECTOR

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TECHNICAL FIELD

The present invention relates to a card connector structure mounted on electronic devices, such as cellular phones, telephones, PDAs (personal digital assistants), portable audio devices and digital cameras, and more specifically to a card connector into which two kinds of cards with different thicknesses can suitably be inserted. The present invention also relates to a card connector capable of preventing the card from falling from the card connector when it is ejected.

BACKGROUND ART

In electronic devices such as cellular phones, telephones, PDAs and digital cameras, a variety of functions are added by inserting an IC card with a built-in memory or control IC, such as a SIM (subscriber identity module) card, an MMC (multimedia card), a Smart Media (trademark), an SD (super density or secure digital) card and a Memory Stick (trademark).

As the number of kinds of IC cards has increased in recent years, a variety of standards as to the card

Of these IC cards, the MMC card for example has an external view as shown in Fig. 16 and Fig. 17A, 17B.

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When considering a connector shared for receiving two kinds of IC cards with different thicknesses measured from the card surface to the card bottom surface, in this connector structure, each of these different cards is generally supported at its bottom surface by the connector housing.

Hence, if the elastic force (contact pressure) of the contact terminals is set to conform to a thicker card, a required contact pressure cannot be given to the contact terminals when a thinner card is inserted.

The card connectors of this type are often equipped with an eject mechanism for extracting the card from the connector.

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to produce a friction force acting in a direction opposite that in which the card is ejected, in order to prevent the card from being pushed out rapidly and falling from the connector.

5 When considering providing a card rapid ejection prevention braking piece in a common connector that can receive two kinds of IC cards with different thicknesses, it is common practice to arrange the braking piece in said common connector so that it
10 engages the bottom surface of each card.

 However, with the braking piece arranged to engage the bottom surface of each card, when a card with a different thickness is inserted as described above, the distance from the card bottom surface to
15 the support surface that rigidly supports the braking piece changes.

 Hence, if the elastic displacement (contact pressure) of the braking piece is set to produce an appropriate friction force for the thick card, the
20 contact pressure and the resulting frictional force are too small for the thin card, making it impossible to provide the card with an appropriate friction force.

 Conversely, if the elastic displacement (contact pressure) of the braking piece is set to produce an
25 appropriate friction force for the thin card, the insertion of a thick card causes the braking piece to deflect excessively beyond the stress limit, resulting

in the braking piece being plastically deformed.

The present invention has been accomplished under these circumstances and it is an object of the present invention to solve the above-described problems by
5 providing a card connector which can receive two kinds of cards with different thicknesses with the same contact pressures while securing a sufficient reliability of contact between the contact pads and the contact terminals.

10 Further, it is another object of the present invention to solve the above-described problems by providing a card connector which can apply appropriate braking forces to two kinds of cards with different thicknesses and thereby reliably prevent an
15 uncontrolled rapid card ejection.

DISCLOSURE OF THE INVENTION

Viewed from a first aspect the present invention provides a card connector for holding either of first
20 and second cards in a connector housing so that contact pads of the card engage contact terminals arranged in the connector housing, wherein the first card has an upper body portion, a lower body portion formed slightly narrower than the upper body portion
25 and having recessed portions in a front side area thereof, contact pads provided in said recessed portions, and stepped portions formed along both side

edges of the card by a bottom surface of said upper body portion and a bottom surface of said lower body portion, and the second card has a card body portion having almost the same horizontal shape and thickness
 5 as the upper body portion of said first card, and contact pads arranged on a bottom surface of the card body portion at almost the same horizontal positions as the contact pads of said first card,

the card connector comprising: a pair of guide
 10 grooves formed in both side walls of the connector housing to support the side edges of the upper body portion of said first card and the side edges of the card body portion of said second card and thereby guide said first or second card as it is inserted or
 15 extracted; and side walls to define, below a space between the pair of the guide grooves, a space in which to accommodate the lower body portion of said first card.

In the case of the thin second card, the side
 20 edges of the card body portion are supported by the paired guide grooves formed in the connector housing.

In the case of the thick first card, the side edges of the upper body portion of almost the same thickness as the card body portion of the second card,
 25 i.e., the stepped portions, are supported by the paired guide grooves. Then, the lower body portion of the first card protruding downwardly from the upper

body portion through the stepped portions is accommodated in a space below a space formed between the guide grooves.

As described above, because, whichever of the
5 first and second cards is inserted, the card is supported in the connector in such a way that the distance from the contact pads of the first card to the contact terminals of the connector is equal to the distance from the contact pads of the second card to
10 the contact terminals, the elastic displacement (contact pressure) of the contact terminals remains the same, whichever card is inserted. This ensures a stable contact reliability for both of the cards.

A second aspect of the invention provides a card
15 connector according to the first aspect, which further comprises: an eject mechanism to eject said card; and an elastic braking piece arranged at such a position that it engages the bottom surface of the upper body portion of said first card when said first card is
20 inserted and engages the bottom surface of the card body portion of said second card when said second card is inserted, the braking piece applying a braking force to said first or second card when it is ejected.

In the second aspect of the invention, the
25 elastic braking piece to apply the braking force to either of said first and second cards during the card ejection engages the bottom surface of the upper body

portion of said first card, i.e., the upper side of the stepped portion, when said first card is inserted and engages the bottom surface of the card body portion of said second card when said second card is
5 inserted.

Thus, with this invention, because the elastic braking piece is pressed against the equal-thickness portions of the first and second cards with different thicknesses, the displacement or contact pressure of
10 the elastic braking piece remains the same, whichever of the first and second cards is inserted. Hence, the frictional resistance of the braking piece applied to the card when the card is ejected remains the same for the first and second cards, thus preventing both of
15 these cards from rapidly coming out and falling from the connector, realizing a stable ejection operation.

In another aspect of the invention, the housing top plate forming the upper walls of the guide grooves is formed with an opening having a width larger than
20 that of the lower body portion of the first card or with a recess that recedes in the height direction.

Hence, if the first card is erroneously inserted upside down, the lower body portion of the first card can escape upward through the opening or recess,
25 making it possible to give the braking piece the same displacement as during the normal insertion and thereby prevent the braking piece from being deformed

or displaced in excess of its stress limit.

In a further aspect of the invention, because the elastic braking piece is pressed against the equal-thickness portions of the first and second cards with
5 different thicknesses, the same braking force can be applied to the first and second cards with different thicknesses in the card retraction direction during the card insertion process. Hence, either of the
10 cards can be held stably and reliably, preventing the card from falling out from the connector due to unexpected external forces.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a perspective view showing an overall
15 construction of a card connector according to a first embodiment of the invention.

Fig. 2 is a horizontal cross section showing the card connector according to the first embodiment of the invention.

20 Fig. 3 is a vertical cross section, taken along the line III-III of Fig. 1, of the card connector according to the first embodiment of the invention.

Fig. 4 is a front view of the card connector according to the first embodiment of the invention.

25 Fig. 5 is a vertical cross section similar to Fig. 3 showing the card connector according to the first embodiment of the invention with a thin card inserted.

Fig. 6 is a vertical cross section similar to Fig. 3 showing the card connector according to the first embodiment of the invention with a double-height thick card inserted.

5 Fig. 7 is a perspective view showing the card connector according to the first embodiment of the invention with a double-height thick card inserted.

Fig. 8 is a plan view showing a card connector according to a second embodiment of the invention.

10 Fig. 9 is a front view showing the card connector according to the second embodiment of the invention.

Fig. 10 is a partially cutaway plan view showing the card connector according to the second embodiment of the invention.

15 Fig. 11 is a cross section showing the card connector according to the second embodiment of the invention before the card is inserted.

Fig. 12 is a cross section showing the card connector according to the second embodiment of the invention when the thin card is inserted.

20 Fig. 13 is a cross section showing the card connector according to the second embodiment of the invention when the double-height thick card is inserted.

25 Fig. 14 is a front view showing the card connector according to the second embodiment of the invention when the double-height thick card is

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The card connector 1 is mounted on an electronic device, such as cellular phone, PDA, portable audio device and camera.

The connector 1 shown in Fig. 1 to Fig. 4 can
 5 accommodate both a thin card 10 such as an MMC card shown in Fig. 16 and Fig. 17 and a double-height thick card 20 with step portions such as an SD card shown in Fig. 18 and Fig. 19.

In Fig. 1 to Fig. 4, the card connector 1 has a
 10 connector housing 30 roughly U-shaped when viewed from above and which is made from an insulating material such as resin and formed in one piece having side leg portions.

A base plate 31 of the connector housing 30 is
 15 formed with a plurality of press-fit grooves 32 in which a plurality of contact terminals 40 made from leaf springs are positioned and fitted under pressure. These contact terminals 40 include power supply terminals and signal terminals. Each of the contact
 20 terminals 40 has a base portion supported in the press-fit groove 32 and an elastic deformation portion extending like a cantilever beam from the base portion to above the base plate 31. The elastic deformation portion has a contact portion 40a projecting in an arc
 25 at its front end side which contacts under pressure the associated one of a plurality of contact pads 13, 25 of the card 10, 20. A terminal portion 40b formed

on the base end side of each base portion is soldered to the associated one of contact pads on a printed circuit board of the electronic device.

Each of the IC cards 10, 20 is inserted into the
5 connector 1 through a card insertion opening 33 formed at the front of the housing 30.

The connector housing 30 has an abutment wall 35 (Fig. 3) that combines the side leg portions and against which the front end of the inserted IC card 10,
10 20 is made to abut. At one corner where the abutment wall 35 and one of the side leg portions intersect, a corner wall 36 is formed which the cut-off corner portion 12, 22 of the inserted IC card 10, 20 engages.

The IC card 10, 20 is guided being supported its
15 side edge portions by a pair of guide grooves 50a, 50b formed in inner side walls of the side leg portions of the housing 30 as it is inserted or retracted.

One of the guide grooves 50a extends from the card insertion opening 33 to the corner wall 36 and
20 the other guide groove 50b extends from the card insertion opening 33 to the abutment wall 35. These guide grooves 50a, 50b are each formed by an upper wall 51, a side wall 52 and a lower wall 53 so that their opened portions face each other.

25 At the inlet portions of the guide grooves 50a, 50b the upper wall 51 is formed with a notch 37 and the side wall 52 and lower wall 53 are formed with

tapered surfaces 38, 39, respectively, to facilitate the insertion of the card 10, 20.

From the edge of the lower wall 53 of each guide groove 50a, 50b a second side wall 60 extends
 5 vertically downwardly almost at right angles to the lower wall 53. For each of the second side walls 60 a second lower wall is formed, and the upper surface of the second lower wall is flush with the upper surface of the base plate 31. Between the two parallel second
 10 side walls 60 there is formed a space 61.

Fig. 5 shows the connector 1 with the thin card 10 inserted therein. When the thin card 10 is inserted into the connector 1, the side surfaces of the card body 11 are guided by the side walls 52 of
 15 the guide grooves 50a, 50b and the side edge portions of the bottom surface of the card body 11 are guided being supported by the lower walls 53. Further, the floating of the card 10 due to the elastic force of the contact terminals 40 of the connector 1 is
 20 prevented by the side edge portions of the top surface of the card body 11 being restricted by the upper walls 51 of the guide grooves 50a, 50b.

Fig. 6 and Fig. 7 show the connector 1 with the double-height thick card 20 inserted therein.

25 When the double-height thick card 20 is inserted into the connector 1, the side surfaces of the upper body portion 21 are guided by the side walls 52 of the

guide grooves 50a, 50b and the side edge portions of the bottom surface of the upper body portion 21, i.e., the step portions 27, are supported on the lower walls 53. Further, the floating of the card 20 due to the elastic force of the contact terminals 40 is prevented by the side edge portions of the top surface of the upper body portion 21 being restricted by the upper walls 51, as in the case with the thin card 10.

Further, the lower body portion 23 of the double-height thick card 20 is accommodated in the space 61 between the second side walls 60. That is, the side surfaces of the lower body portion 23 of the double-height thick card 20 are guided by the second side walls 60.

In the thin card 10, as shown in Fig. 16 and Fig. 17, the contact pads 13 are on the bottom surface of the card body 11.

In the double-height thick card 20, on the other hand, the contact pads 25 as shown in Fig. 18 and Fig. 19 are on the bottom surface of the upper body portion 21, i.e., in the recessed portions 24 formed in the lower body portion 23.

The connector structure described above supports the inserted card in the direction of height as follows. The thin card 10 is supported at its bottom surface by the lower walls 53 of the guide grooves 50a, 50b, and the double-height thick card 20 is supported

at the bottom surface of its upper body portion 21 similarly by the lower walls 53 of the guide grooves 50a, 50b.

In this connector structure, therefore, whichever
 5 of the cards 10 and 20 is inserted, the distance from the contact pads 13 or 25 to the contact terminals 40 of the connector remains unchanged, so that the contact terminals are given the same elastic displacement, whichever card 10 or 20 is inserted.
 10 Hence, the both cards 10, 20 are given almost the same contact pressures and therefore stable contact reliability.

In the connector structure above, the positioning in the lateral direction of the double-height thick
 15 card 20 with respect to the connector 1 can be realized either by the side walls 52, which form the guide grooves 50a, 50b, or by the second side walls 60 below. When a dimensional difference between the horizontal shapes of the thin card 10 and the upper
 20 body portion 21 of the double-height thick card 20 is small, the lateral positioning of the double-height thick card 20 may be done by the upper side walls 52. When the dimensional difference is large, the lateral positioning of the double-height thick card 20 may be
 25 done by the lower second side walls 60.

[Second Embodiment]

Next, the second embodiment of the present

invention will be described by referring to Fig. 8 to Fig. 14.

Fig. 8 is a plan view showing a card connector according to the second embodiment of this invention.

5 Fig. 9 is a front view of the card connector as seen from a direction of arrow B in Fig. 8. Fig. 10 is a partly cutaway plan view of the card connector.

The connector 1 shown in Fig. 8 to Fig. 10 can accommodate both a thin card 10 such as an MMC shown
10 in Fig. 16 and Fig. 17 and a double-height thick card 20 with step portions such as an SD card shown in Fig. 18 and Fig. 19. Components with the same functions as those of the first embodiment are assigned like
15 reference numbers to facilitate the understanding of the second embodiment.

In Fig. 8 to Fig. 10, a base plate 31 of the connector housing 30 is formed with a plurality of press-fit grooves 32 in which a plurality of contact terminals 40 made from contact leaf springs are fitted
20 under pressure. The contact terminals 40 are each supported like a cantilevered beam and have a contact portion 40a projecting at the front end side thereof so that the contact portions 40a come into pressure contact with a plurality of contact pads 13, 25 of the
25 card 10, 20. Terminal portions 40b formed on the base end side of the contact terminals 40 are soldered to contact pads of a printed circuit board of an

electronic device.

These contact terminals 40 make electrical connection between the card 10, 20 and the electronic device and at the same time provide an appropriate card holding force by their elastic force when the

The IC card 10, 20 is inserted into the connector 1 through a card insertion opening 33 formed at the front of the housing 30.

The connector housing 30 is formed with an abutment wall 35 which the inserted IC card 10, 20 engages. At one corner of the abutment wall 35 there is formed a protruding corner wall 36 which the cut-off corner portion 12, 22 of the IC card 10, 20 engages.

In one side portion of the connector housing 30 a lever holding portion 3 is formed outside the guide groove 50a to slidably guide an eject lever 2 between an initial position and an eject position in the direction of card insertion and extraction. The lever holding portion 3 encloses the eject lever 2 in three or four directions.

In the housing 30 on the far side of the abutment wall 35 there is a cam lever accommodating portion 5 in which a cam lever 4 is installed. The cam lever 4 is mounted to be rotatable about a shaft 6 in a plane parallel to the surface of the base plate 31 of the

housing 30. One end of the cam lever 4 can engage a front end 2a of the eject lever 2 and the other end can engage the front end wall of the card 10 or 20.

5 The eject lever 2 and cam lever 4 form an eject mechanism for ejecting the card 10, 20.

When the card 10, 20 is inserted into the connector 1, the front end wall of the card 10, 20 pushes one end of the cam lever 4 which is then rotated to a position indicated by a dashed line in
10 Fig. 8. This causes the other end of the cam lever 4 to push the front end 2a of the eject lever 2, retracting the eject lever 2.

When, with the card inserted, the eject lever 2 is pushed forwardly, the front end 2a of the eject
15 lever 2 presses one end of the cam lever 4, rotating the cam lever 4 to a position indicated by a two-dot chain line in Fig. 8. As a result of this rotation, the other end of the cam lever 4 pushes the front end wall of the card 10, 20, causing the card to be
20 ejected.

The IC card 10, 20 is guided being supported its side edges portion by a pair of guide grooves 50a, 50b formed in inner side walls of the housing 30 as it is inserted or extracted.

25 One of the guide grooves 50a extends from the card insertion opening 33 to the corner wall 36 and the other guide groove 50b extends from the card

insertion opening 33 to the abutment wall 35.

These guide grooves 50a, 50b are each formed by an upper wall 51, a side wall 52 and a lower wall 53. From the edge of the lower wall 53 of each guide groove 50a, 50b a second side wall 60 extends downwardly.

Further, as shown in Fig. 10 and Fig. 11, a braking piece 7 made from an elastic leaf spring is installed in a part of the guide groove 50a on the far side thereof. The braking piece 7 applies a braking force to the card 10, 20 as the card is ejected.

The braking piece 7 has a stationary portion 7a secured to a braking piece support surface 70, a leaf spring portion 7b extending in the direction of card insertion and extraction, and a front engagement portion 7c projecting in an arc to engage the bottom surface of the card 10, 20. With the stationary portion 7a rigidly fixed, the braking piece 7 is supported like a cantilevered beam. Below the front engagement portion 7c of the braking piece 7, the housing 30 has an opening 71 to allow the front engagement portion 7c to escape downwardly. To apply the braking force to the card 10, 20 effectively as it is ejected, the far side of the braking piece 7 is rigidly secured and the front end is set free.

The braking piece support surface 70, to which the braking piece 7 is secured, is formed at a

position a predetermined distance lower than the lower wall 53 of the guide groove 50a so that when the braking piece 7 is elastically deformed by the pressing force of the card, the braking piece 7 can
5 secure a predetermined projection height. The width of the leaf spring portion 7b and the front engagement portion 7c of the braking piece 7 is set almost equal to the width of the bottom surface of the edge portion of the upper body portion 21 of the double-height
10 thick card 20, i.e., the width of the step portion 27.

Fig. 12 shows the state of the connector 1 with the thin card 10 inserted therein.

When the thin card 10 is inserted into the connector 1, the side surfaces of the card body 11 are
15 guided by the side walls 52 of the guide grooves 50a, 50b and the side edge portions of the bottom surface of the card body 11 are supported by the lower walls 53. Further, the side edge portions of the top surface of the card body 11 are restricted by the
20 upper walls 51 to prevent the card 10 from being floated by the elastic force of the contact terminals 40 of the connector 1.

Further, when the thin card 10 is inserted, the front engagement portion 7c of the braking piece 7 is
25 pressed down by the side edge portion of the bottom surface of the card 10, elastically deforming the braking piece 7 downward. Hence, with the card 10

inserted, the pressing load of the braking piece 7 is applied to the bottom surface of the card 10, so that when the card is ejected by the eject mechanism, the card can be applied a braking force.

5 Fig. 13 and Fig. 14 show the state of the connector 1 when the double-height thick card 20 is inserted.

When the double-height thick card 20 is inserted into the connector 1, the side surfaces of the upper
10 body portion 21 of the card 20 are guided by the side walls 52 of the guide grooves 50a, 50b and the side edge portions of the bottom surface of the upper body portion 21, i.e., the step portions 27, are supported by the lower walls 53. Further, the side edge
15 portions of the top surface of the upper body portion 21 are restricted by the upper walls 51 to prevent the card 20 from being floated by the elastic force of the contact terminals 40. The lower body portion 23 of the double-height thick card 20 is accommodated in the
20 housing space between the second side walls 60.

Further, when the double-height thick card 20 is inserted, the front engagement portion 7c of the braking piece 7 is pressed down by the side edge
portion of the bottom surface of the upper body
25 portion 21 of the card 20, i.e., by the step portion 27, elastically deforming the braking piece 7 downwardly. Hence, with the card 20 inserted, the

pressing load of the braking piece 7 is applied to the step portion 27 of the card 20 so that when the card 20 is ejected, an appropriate braking force can be applied to the card.

5 In the connector structure above, because the braking piece 7 is so arranged that it presses, from below, against equal-thickness portions of the two different-thickness cards 10, 20, the braking piece 7 is displaced by the same distance, whichever of the
10 two cards 10, 20 is inserted. This means that the contact pressures produced by the braking piece 7 engaging the card 10 and the card 20 are virtually equal. Therefore, when the card is ejected by the eject mechanism, the frictional resistances applied by
15 the elastic force of the braking piece 7 to the two cards 10, 20 are equal, thus assuring stable ejection operations for the two cards. Further, the braking piece 7 also functions as a braking means to prevent the card from falling from the connector due to
20 unexpected external forces when the card is being inserted. The braking piece 7 can therefore ensure more stable holding of the card.

[Another Embodiment]

Fig. 15A and Fig. 15B show another embodiment of
25 this invention. In this embodiment an opening width W1 of a top plate 55 forming the upper walls 51 of the guide grooves 50a, 50b of the connector housing 30 is

set larger than a width $W2$ of the bottom surface of the lower body portion 23 of the double-height thick card 20 and smaller than a width $W3$ of the upper body portion 21 (see Fig. 15A and Fig. 15B; Figs. 15A and 5 15B show the state in which the double-height thick card 20 is inserted upside down).

Hence, in this construction, if the double-height thick card 20 is erroneously inserted upside down, the upper body portion 21 is guided by the guide grooves 10 50a, 50b with the lower body portion 23 of the double-height thick card 20 received in the opening of the width $W1$ formed in the top plate 55. As a result, the elastic displacement of the braking piece 7 when the double-height thick card 20 is erroneously inserted 15 upside down and the elastic displacement when the card is inserted normally are equal. Hence, even when the double-height thick card 20 is wrongly inserted, the braking piece 7 is not displaced in excess of its stress limit and can reliably be protected against 20 being plastically deformed.

Although, in the embodiments described above, the braking piece 7 of the present invention is applied the card connector having an eject mechanism, the braking piece 7 of this invention may also be applied 25 to card connectors with no eject mechanism. That is, in this kind of connectors the falling of the card is prevented basically by the pressing force of a

plurality of contact terminals 40. For a more reliable and stable holding of the card, the card connector with no eject mechanism may be provided with the braking piece 7 which is used to apply the braking
5 force to the card in the card extraction direction during the process of card insertion.

While in the above embodiments the top plate 55 of the connector housing 30 covers only the guide grooves 50a, 50b, the abutment wall 35 and their
10 vicinities, the top plate 55 may cover the entire surface or almost all of the surface of the card. In that case, to accommodate the lower body portion 23 of the double-height thick card 20 (allow it to escape upward) when the card 20 is wrongly inserted upside
15 down, the top plate 55 needs to be formed with a recess that recedes in the height direction.

Further, the connector housing may be constructed of a plurality of housing members, such as an upper metal housing made by sheet metal working and a lower
20 housing formed of resin.

Further, where the connector is mounted upside down on a printed circuit board, the printed circuit board may be used to serve as the top plate of the connector.

25 Further, the embodiments described above take an SD card as an example of the double-height thick card 20 and an MMC card as an example of the thin card, but

